

Date: Tuesday, 4/4/2006 1:27:22 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 26494 *1*
 Estimate Number : 11125
 P.O. Number : *N/A*
 This Issue : 4/4/2006 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : MACHINED PARTS
 Previous Run : 25077
 Written By : *See COMMENT Below*
 Checked & Approved By : *06.04.04*
 Comment : Est Rev: A 05.08.31 New issue KJ/JLM
 Est Rev: B 06-03-07 As per Rev B JLM

Part Number : D34033
 Drawing Number : D3403 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : *N/A*
 Due Date : 4/17/2006 Qty: 100 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1833 f(s)/Unit Total: 18.3300 f(s)

Material: AISI 303 SS Bar Ø0.750

(M303R0.750)

Identify for D3403-*3* M100682 *→ 32.5"*

Batch: *M100415 → 42.5"*

MS

06/04/11

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA558 & Dwg D3403 *MS 06/04/20*

Folio Rev: _____ Dwg Rev: _____

2-Deburr *MS 06/04/20*

30

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

MS 06/04/20

30

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 06/04/21

30

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Sty33*

06/04/21

(30)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26494

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Pos 06/04/21 (30)

Job Completion



u 06/04-21

